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PHILADELPHIA RESINS CORP.

9402-2
Vol 22

September 10, 1986

Philadelphia Resins Corporation
P.O. Box 454, 130 Commerce Dr.
Montgomery, P.A.
18936

Attention: Mr. J. Murray Wilson

Dear Sir:

Re: PR 610 CHOCKFAST ORANGE

We thank you for your letters dated Sept. 4, 1986 and June 19, 1986, together with chart I PRC 5.5.86 and Lloyds letter of acceptance.

Further information was obtained during the telephone conversation Mirza/Murry Wilson on August 19, 1986, as follows:

1. The temperatures on the graph relate to the adjacent surface temperatures;
2. The temperatures of the resin are continuously monitored during the pouring operation to record exotherm temperatures;
3. The exotherm temperature condition mentioned in the Lloyd's letter of acceptance of 10th June 1986, was aimed at obtaining an efficient end result of the compound;
4. The increased loading on the bolt does not produce a significant creep effect on the chocks;

After carefully re-considering the above, we are revising our previous acceptance, dated August 19, 1986, in order to accommodate a range of parameters shown on chart I, PRC 5.5.86. provided that:

- 1 - The continuous operating temperature in service does not exceed 80°C
- 2 - The total loading does not exceed 4414kpa (45kp/cm²)

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