



Registro Italiano Navale

DIREZIONE GENERALE

Genova, 3 October 1986

22220



Messrs.
PHILADELPHIA RESINS CORPORATION
P.O. Box 454
130 Commerce Drive
MONTGOMERYVILLE, PA. 18936
(U.S.A.)

ns. rif.: II/MOT/

/RM oggetto: Chockfast Orange 610 TCF resin for chocking of marine machinery
Increase of maximum total loading

copy to: Messrs.
FINCANTIERI
Stabilimento M.G.N.
Via Molo Giano, 44
16126 GENOVA GE

Dear Sirs,

With reference to the previous correspondence we inform you that, on the basis of what pointed out by you, we can accept your proposal to increase the maximum total chocking loading (deadweight plus holding-down bolt tension) to $4,41 \text{ N/mm}^2$ (45 kg/cm^2) at a maximum service temperature not higher than 80°C .

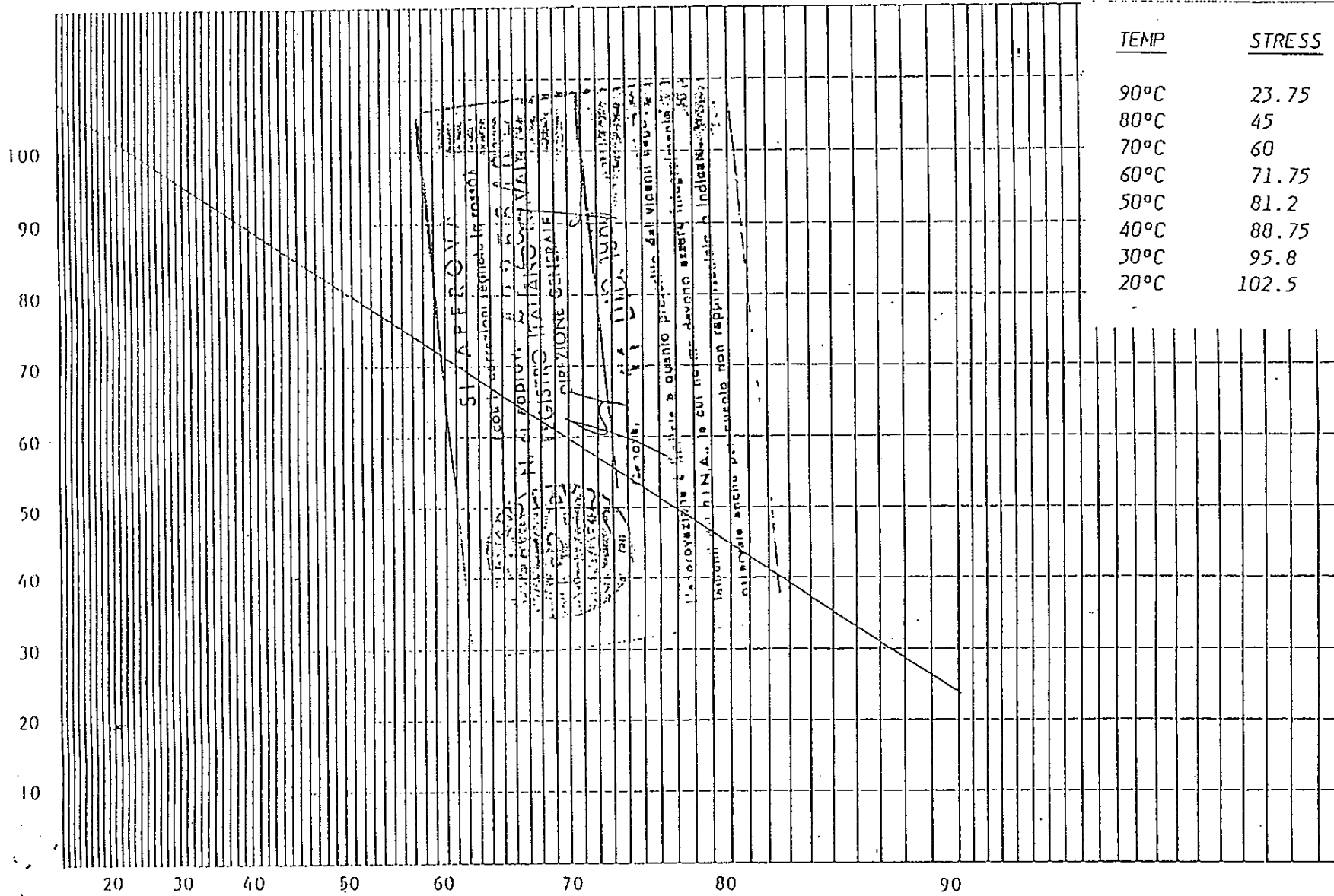
We are now waiting for updated copies of your technical bulletins "Chockfast system guidelines for marine designers" and "Instructions for using Philadelphia resins pourable chocking compounds".

Yours faithfully

REGISTRO ITALIANO NAVALE

vp/201

Permitted CHOCKFAST ORANGE® chock stress



TEMP	STRESS
90°C	23.75
80°C	45
70°C	60
60°C	71.75
50°C	81.2
40°C	88.75
30°C	95.8
20°C	102.5

SIAPIEROVN
 CON 7 officinali temperati
 N. ALBODIV. A. O. RISA
 PUGLINO ITALIANO
 DIREZIONE GENERALE
 VIA LINA
 L'interazione è molto più elevata e quanto proprio
 importanti i HIN.A. le cui ne per devono essere
 considerate anche per quanto non rappresentate

Temperature °C